



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3302-02-5
Job Sheet 188431



Part No: RBE350A93-3302-02-5

Job Qty: 10 pcs

Part Name: Extension Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-3302-02-5 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	Conventional Mill - 1	10 pcs	1/25/19	1/25/19	0.50	1.25	Conventional Mill - 1	
							Conventional Mill - 2	
130	QC 2	10 pcs	1/25/19	0.00	0.00		QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



Container No: S170636



Part: RBE350A93-3302-02-5

Job No: 188431

Serial No/Batch: S170636

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/09/19

140 QC 8

10 pcs

1/25/19

0.00 0.00

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 38

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

170 Outsource - 4 - Anodize

10 pcs

1/25/19

ATG001-VC

10

Kf 19-04-12
04/12/2009/L

180 Packaging 2-1 - Receive - B4B 10 pcs

DP

1/25/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

Packaging 2 - 36 - B4B

DP APR 22 2019

190 QC 6

10 pcs

1/25/19

0.00 0.00

QC 6 - 38

QC 6 - 42

				QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	JUN 27 2019 40 9-89
200 Packaging 3-1 - Stock - B4B	10 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	M66
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	10 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	JUN 28 2019 DAS 70 9-89
				QC 21 - SA - 70	

Part Op 120 - -Manufacture as per dwg. -Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 Descriptions: 130 - (QC2- Inspect parts off machine FAI/FAIB)
 140 - (QC8- Inspect parts - second check)
 170 - -Issue P/O to ATG: 043190 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required
 180 - (Receive & Inspect for Damage & Mat'l Certs)
 190 - (QC6- All purchased or subcontracted products)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.250W.120	6061T6 Sq Tube 1.250 X 1.250 X.120W Flat Edge	25 ft (2.5 ea)	120-Conventional Mill - 1	

S107704 S150683 S113374 S150375

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Conventional Mill - 1	M6061T6TS1.250W.120	25	12	0

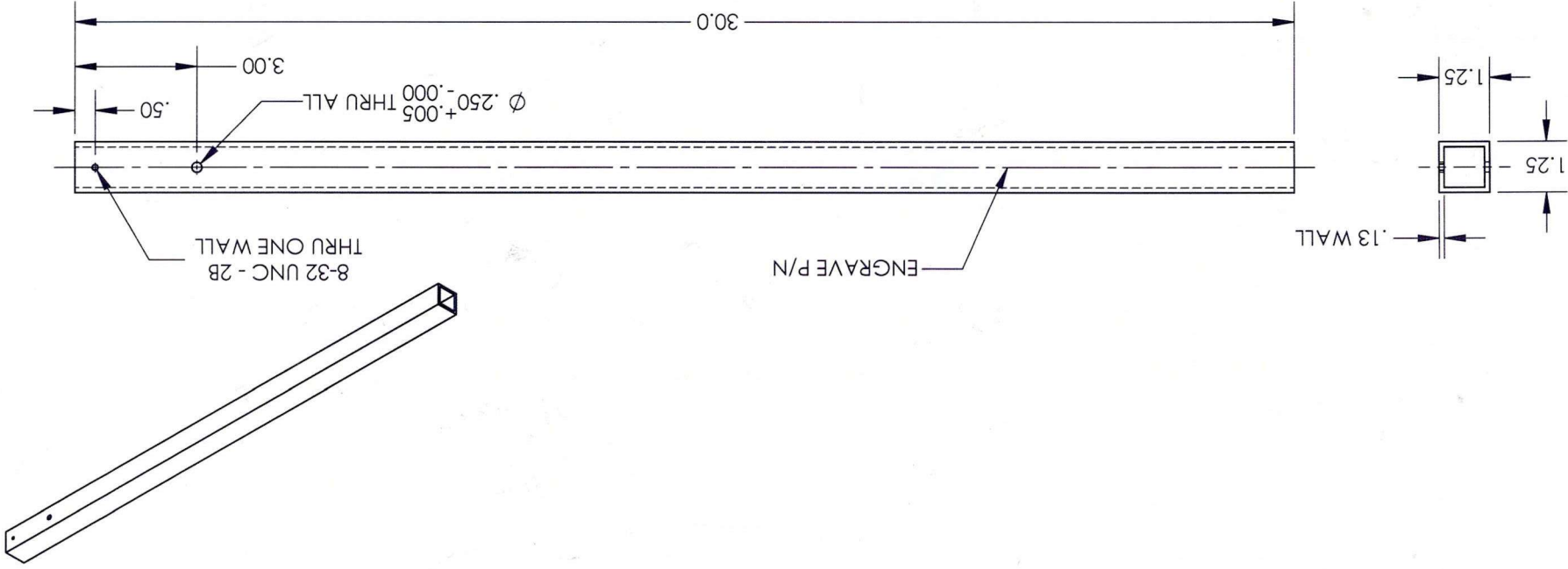
Part Specifications

Specifications could not be found.

Plex 1/9/19 1:55 PM Dart.lajeunesse.marie

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 ADDED #8-32 HOLE & Ø.250 HOLE.	3/18/2009	WP	DW
3		-5 CH'D OD & ID DIMS.	4/29/2009	RJC	
4		-5 DELETED ENGRAVE NOTE.	6/1/2009	RJC	
5		-5 EXTENDED FROM 1.61 TO 30.0, MOVED PIN HOLE FROM 1.25 TO 3.00, CH'D MATERIAL WAS STEEL IS ALUMINUM.	10/6/2009	WP	DW
6		-5 ADDED ENGRAVE, CH'D TOOLING HOLE WAS Ø.266 IS Ø.250.	12/16/2010	RJC	RW
6A		-5 CH'D TUBE WALL THICKNESS WAS .105 IS .125.	5/10/2012	RJC	GE

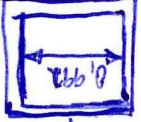


DART
AEROSPACE

TITLE		T/R HUB LOCK WRENCH	
DWG NO.		RBE350A93-3302-02-5	
REV		11	
MATERIAL ALUMINUM SQ. TUBE			
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
FRACTIONS ± 1/8			
ANGLES ± .5°			
SURFACES ± .125			
1. BREAK ALL SHARP EDGES			
2. DIMENSIONAL LIMITS APPLY			
3. INTERPRET DIM AND TOL PER			
ASME Y14.5M-2009			
USED ON MODEL			
APPROVED:		MACOVJAK	
QA APPR:		LINDSAY	
CHECKED:		DUEFFELDT	
OPS APPR:		ANDERSON	
DRAWN BY:		PERRITT	
SPEC		MIL-A-8625F, TYPE II, CLASS II	
FINISH		BLACK ANODIZE	
SCALE		1:4	
DATE		10/20/2008	
SHEET 4 OF 4		EUROCOPTER AS350/355	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188431MCS
1901-04

EXTENSION HANDLE



0.992



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO043190



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043190

PO Date: 4/12/19

Due Date: 4/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191529	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed -		4/18/19	8 pcs	0 pcs	8 pcs	\$5.00/pcs	\$40.00

Line Item Note ** NEED BACK APRIL 18,2019 **

2	188431	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed -		4/18/19	10 pcs	0 pcs	10 pcs	\$5.00/pcs	\$50.00
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Line Item Note ** NEED BACK APRIL 18,2019 **



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043190



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	191832	D5155-11	Co-Pilot Collective Head (212) : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), ISSUE P/O: ANODIZE BLACK AS PER MIL SPEC AND DWG C OF CO IS REQUIRED	Firmed	-	4/18/19	6 pcs	0 pcs	6 pcs	\$5.00/pcs	\$30.00
Line Item Note ** NEED BACK APRIL 18,2019 **											
4	191282	RBW2805G00131-3G-1	Slide (Outsource process- Anodize per QSI017 4.1.10.1)-Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	4/18/19	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
Line Item Note ** NEED BACK APRIL 18,2019 **											
Grand Total:										\$240.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/15/19 11:26 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(018485-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018485 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
17-Apr-2019		SPARTAKOS BOUNTOURIS		PO043190				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBE350A93-3205-00T Rev.	RBE350A93-3205-00T ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	8	8	0	0	0
2	RBE350A93-3302-02-5 Rev.	RBE350A93-3302-02-5 - ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10	0	0	0
3	D5155-11 Rev.	D5155-11 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0
4	RBW2805G00131-3G-1 Rev.	RBW2805G00131-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	6	6	0	0	0

Notes Additionnelles / Additional Notes

big box
small box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.